

Work Order ID 64325

Thursday, December 02, 2010 11:17:03 AM



Page 1

Item ID: D412-702-101B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 12/2/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/9/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: mk Date: 10-12-02 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100
 0.00
Small Fab Memo 0.00
Small Fab Assemble as per dwg ICA D412-702 p.79

12/10/12/02 (1)

110
 0.00
QC QC5- Inspect part completeness to step on W/O 0.00
Quality Control Memo 0.00

12/01/12/02

(+)

120
 0.00
Packaging Memo 0.00
Packaging Identify with P/N & CHG# and pack for shipping as per PPP D412-702-101B
CHG001
Location: 274
PPP Rev: _____

12/10/12 RSP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/03 [Signature]
B410-12-3
①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 64325

Parent Item: D412-702-101B

Parent Item Name: Harness Assembly





Start Date: 12/2/2010

Required Date: 12/9/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL  Washer		Purchased	No			100	Each	4,131.000	4	4			
<div> <div>Location</div> <div>ST349</div> <div>19085</div> <div>19600</div> </div> <div> <div>Loc Qty</div> <div>4131</div> <div>472</div> <div>3659</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3573-7  Adapter		Manufactured	No			100	Each	5.0000	1	1			
<div> <div>Location</div> <div>ST244</div> <div>31864</div> <div>50470</div> </div> <div> <div>Loc Qty</div> <div>5</div> <div>1</div> <div>4</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3579-046  Shoulder Harness		Manufactured	No			100	Each	8.0000	1	1			
<div> <div>Location</div> <div>ST273</div> <div>59040</div> </div> <div> <div>Loc Qty</div> <div>8</div> <div>8</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
K62  CLIP		Purchased	No			100	Each	31.0000	1	1			
<div> <div>Location</div> <div>ST243A</div> <div>110957</div> <div>113878</div> </div> <div> <div>Loc Qty</div> <div>31</div> <div>1</div> <div>30</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													

EP 510/12/02

EP 510/12/02

EP 510/12/02

EP 510/12/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

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Work Order ID: 64325



Parent Item: D412-702-101B



Parent Item Name: Harness Assembly

Start Date: 12/2/2010

Required Date: 12/9/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

1,319.000

4

4



Nut

ES 10/12/02

Location

Loc Qty

Loc Code

ST300

1319

114784

323

115835

996

4

MS24693-S272

Purchased

No

100

Each

113.0000

4

4



Screw

ES 10/12/02

Location

Loc Qty

Loc Code

ST288

113

111548

1

112492

12

115835

100

7

4

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Shop Packet Print

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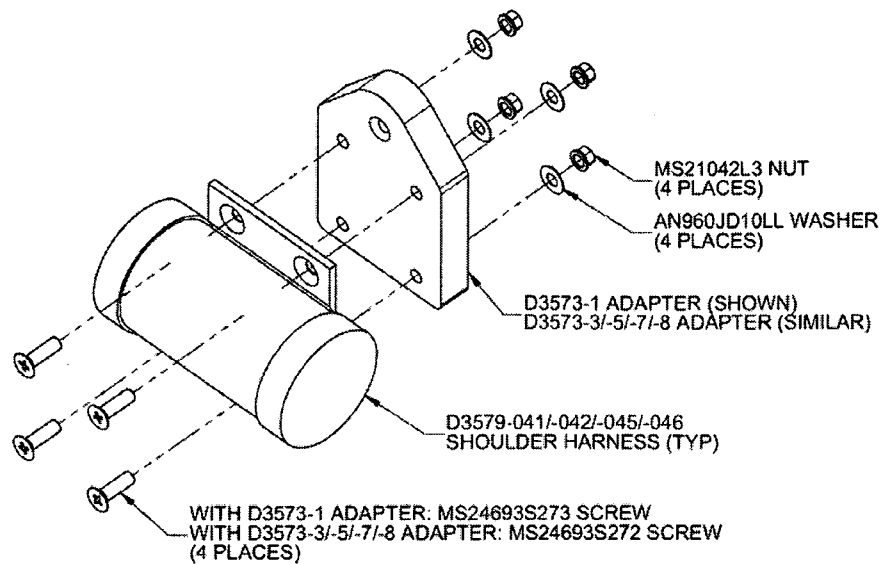
W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

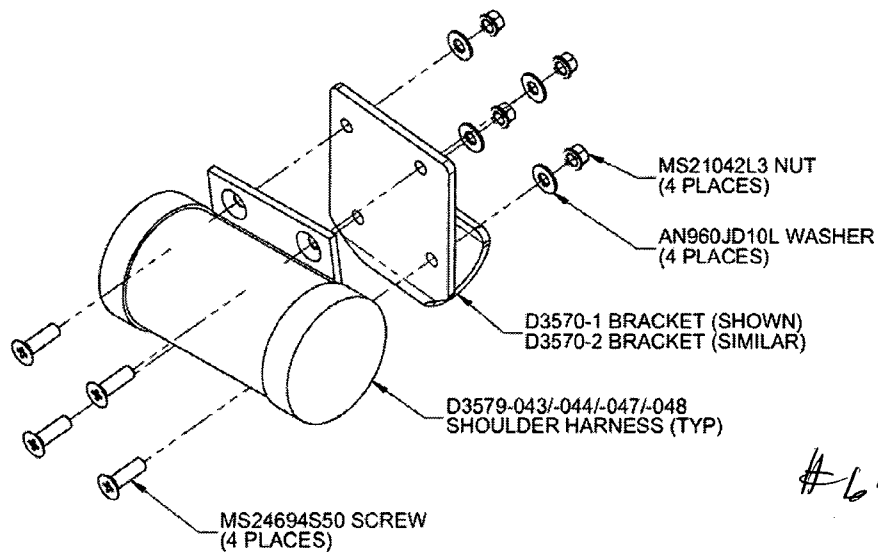
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

#64325

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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